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## 群策群力、欣欣向榮 Team efforts lead to prosperity

多年的發展歷程，  
我們秉持認真踏實的態度，  
以“客戶至上、精益求精”的經營理念，  
打造出世界知名的軟管生產企業。

我們擁有強大的生產能力，  
保證交貨期是我們對客戶永遠的承諾；  
在不斷完善的質量體系下，  
追求高品質是我們對自己一貫的要求。

我們穩健經營，以求永續發展  
我們以人為本，激勵自我價值  
我們情誼為重，永懷感恩之心

回顧過去，我們欣慰，回報總是和付出對等，  
展望未來，我們堅信，挑戰總是與機遇並存。

我們會證明：  
群欣，是您最放心的選擇，  
因為我們提供的不只是軟管，  
更是一種態度，一種服務。

In the past years of development, we have been strongly committed to serving our customers. Based on our missions - "Customer first and aiming for the best", we have become a well-known tube manufacturer worldwide.

With our strong productivity, we promise our customers on-time delivery. And we continue to improve our quality control system to deliver high quality products.

We maintain strong and stable operation to achieve sustainable development.

We emphasize respect for people and keep improving ourselves. We value the customers and appreciate our partnership relations.

We believe rewards always depend on how much efforts we put in. We are pleased for what we have achieved so far. We are optimistic for moving forward and think challenges always come along with opportunities.

We offer commitment and service, but not only our products. We can ensure Chun Hsin is your most reliable choice.

王靜華

董事長：王靜華  
Managing Director: Ching-hua Wang

# 我們的產品 Our products



# 公司·歷史 Milestone

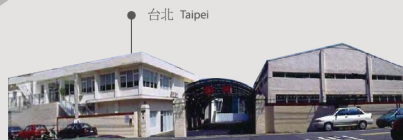
## 前瞻規劃、永續發展

- 1989 群欣塑膠軟管股份有限公司在臺北創立，專業生產包裝用塑膠軟管。
- 1995 應市場發展之需，群欣進入大陸設立廣州工廠。
- 1998 隨著市場的進一步拓寬，為加強服務，及時提供客戶滿意之產品，成立上海工廠。
- 2000 為適應快速發展的軟管市場，在上海青浦工業園區購地約30000平方米興建新廠房。
- 2001 上海新廠正式啓用，並陸續引進先進的軟管全自動生產線。
- 2002 為實現國際化發展目標，群欣在廣州番禺購地約40000平方米，興建現代化新工廠。
- 2004 廣州新廠動土開工，建築面積近50000平方米，設計產能可容納36條軟管生產線。
- 2005 臺北群欣搬遷新廠，並增加先進的生產設備，產能得到大幅提升。
- 2006 設計先進、規模宏大的廣州新廠建成，標誌著群欣的發展進入了歷史性的新階段。

## Visions supports sustainable development

- 1989 Chun Hsin Plastic Tube Co. Ltd. was established in Taipei, specializing in the production of packaging plastic tube.
- 1995 Chun Hsin established factory in Guangzhou to meet the demand of China market.
- 1998 Chun Hsin further expanded its operation and established factory in Shanghai to enhance service quality and provide products fulfilling customers' needs.
- 2000 Chun Hsin purchased 30000 square meters of land in Shanghai Qingpu industrial Zone for building the new factory, aiming to meet the needs of fast growing tube market.
- 2001 The new Shanghai factory started operation. Chun Hsin continues to bring in advanced automatic production lines.
- 2002 Chun Hsin purchased 40000 square meters of land in Panyu, Guangzhou to build new factory, aiming to achieve the goal of international development.
- 2004 The construction of Guangzhou factory started. 36 production lines can be installed in the 50000 square meters of construction area.
- 2005 Taipei manufacturing site moved to new location. Additional advanced production equipment significantly enhances the productivity.
- 2006 The large scale Guangdong factory was built with leading edge design, becoming a new milestone for Chun Hsin's development.

# Your Packaging partner for Today and Tomorrow



廣州 Guangzhou



上海 Shanghai





## 團隊·合作 Teamwork

### 團隊精神、精誠合作

優秀的團隊精神是企業真正的核心競爭力。

群欣注重培養員工的團隊精神，通過有效的激勵，創造出團結、友愛、和諧、融洽的公司氛圍，讓每個員工都能樂在工作，以廠為家。

凝聚員工對公司的向心力，不斷地教育培訓，激發員工潛能，使得每位員工都能發揮所長，精誠合作，締造企業歸屬感，是群欣公司文化的精髓所在。

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### Collaboration with team spirit

Excelling team spirit is the core competitive power of a company.

Chun Hsin puts much emphasis on teamwork. Through various kinds of encouragement, we have created a cooperative, caring and harmonious corporate culture, making every employee enjoyable at work and being part of the family.

To strengthen employees' loyalty to the company, we offer continued education and training, enabling staff to realize their potential and develop own talent. Collaboration and corporate loyalty found the basis of Chun Hsin's corporate culture.



## 專業能力、競爭優勢

群欣多年來一直致力於新產品和新技術的研發，面對瞬息萬變的市場環境，始終保持獨特的競爭優勢。

產品質量與生產設備和技術水平有著直接的關係。群欣陸續引進世界最先進的軟管生產設備，從軟管擠壓成形、注料、到印刷、塗層、燙金、封尾，均由訓練有素的專業技術人員操作完成，保證了生產和品質的穩定。

為使配套服務更加完善，群欣採用最先進的電腦系統與CNC設備，加工製造各種軟管及蓋子模具，並自製高質量色母粒，及時快捷地處理美工稿件及菲林輸出、製版等，一次體現客戶的所有需求，服務價值徹底延伸。



自动注府机



印刷机



制管机



领盖机



进口八色印刷机

进口柔印机

GMP车间



## 專業 · 優勢 Performance



### Professional expertise creates competitive advantage

In past several years, Chun Hsin has been focusing on new product and technology development. Despite the fast changing market environment, we are able to cope with new challenge with our competitive advantage.

Product quality is closely related to manufacturing facility and technology level. Chun Hsin continuously brings in world leading tube production equipment. From compression to final products, tube heading, printing, coating, gliding to sealing, the whole production process is operated by experienced technicians, ensuring the consistency of production and quality.

Chun Hsin leverages leading computer system and CNC equipment to offer more comprehensive services, such as manufacturing of various kinds of tube, lid and mould, self production of colour master batch, art design, film output and plate making, with an objective to match all requirements of customers through one-stop service.

# 品質 · 用心 Quality



## 品質保證、用心經營

追求卓越品質、滿足客戶需求、持續改善創新，是群欣一貫的品質方針。

群欣軟管所有制程步驟及其相關條件，皆在ISO9001品質管理體系的要求下，經由品質管理專職人員嚴密監控，確保品質高標準並保持長期穩定。

注重細節、精益求精，憑著對品質多年的用心與堅持，群欣贏得了客戶的肯定，成為行業的佼佼者。

## Caring service guarantees high quality

Chun Hsin has been committed to excellent quality, satisfying customers' needs, as well as continuous improvement and innovation.

To ensure the high quality standard and long-term consistency of our products, the whole production procedure and related criteria are closely monitored by quality control experts according to the ISO9001 Quality Management System.

Attention to details and aiming for the best – With its strong commitment to quality over the years, Chun Hsin is now recognized by the customers and become the industry leader.



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客戶肯定 · 實績輝煌  
Achievement





TY-1/016/BC203



TY-1/016/079



16TY-1, 滑珠 060



TY-1/019/193



TY-2/019/BC222



TY-1/019/Y 0160



SB11-A/025/CV251



TY-1/019/BC244



S2-2/022/CG2272



S2-3/016/CE161



S2-2/016/CG162



S2-0/16/CE162



TY-2/016/BB094



S2-2/022/CX191



S11/013/CB132



S2-2/022/CG2271



S8-1/019/CG229



S8/016/CG222



S8/016/CG223



S8-1/019/CG169



S2-2/022/CG2271



S2-2/022/CG221



S2-2/022/CG191



S2-1/022/CJ191



S2-1/019/CD191



S8/022/CG229



S2-1/019/CA191



S2-1/019/CC191



S2-1/019/CJ191



S2-2/022/CG2271



S2-2/022/CG227



S8/022/CG223



S8/025/CG223



S2-1/022/CB221



S2-2/019/CG221



S10/019



S7-2/019/CK191



S7-1/016/CK161



S2-1/022/CD221



S2-2/025/CG221



S8/025/CG222



S2-2/025/CG191



S2-1/025/CJ191



S2-2/022/CG2272



S2-2/019/CG191



S16/019/CK192



S8/019/CG222



S2-1/022/CE221



S2-5/022/CA252



S2-1/025/CC251



S2-1/025/CD251



S2-4/016/CE141



S5/025/CM251



S10-1/013



S2-1/e25/CP251

S2-1/e25 CA251

S1/e35/CT352



S8-1/e30/CG229

S1/e 40/CT402

S2-2/e25/CG221



S1-3/e35/CT352



S5/e30/CM251



S8-1/e22/CG169



S1-1/e35/EP9



S1/e40/CD401



S1/e35/CE351



S3/e30/CA301



S1/e35/CE352



S3/e40/CA401



S3/e35/CA351



S3/e40/CB401



S1/e40/CB403



S1/e35/CD351



S1/e30/CD301



S1/e38/CD351



S3-2/e30/CA303



S14/e30/CB301



S3/e35/CB351



S1/e40/CB402



S6/e45/CA451



S1/e30/CE301



S1/e38/CE351



S1/e40/CE401



S1/e50/CE451



S3/e30/CB304



S3/e35/CB352



S6/e50/CA501



S6/e60/CA501



SB2-1/e40/CP404



S6/e45/CP451



S4-3/e40/CQ351



SB2-4/e35/CP354



S3/e40/CP351



S6/e40/CP403



S6/e50/CP451



S4-2-1/e45/CC352



S4-5/e40/CQ402



S3/e30/CP301



S3/e40/CP401



S3/e40/QS381



S6/e50/CP501



S4-2-1/e39/CQ352



S4-2/e49/CQ451



S3/e35/CP352



S3/e40/CP402



S6/e50/CP502



S15-1/e45/CR451



S6/e60/CP501



S15/e50/CR501



S3/e35/CP353



S3/e35/CP351



S6/e39/CP403



S6/e50/CP503



S4-1/e50/CQ501



S4-4/e60/CQ601



SB11-A/e25/CV251



SB1/e38/CW381



SB3-4/e30/CY302



SB1-2/e35/CW382



SB10-A/e35/CY352



SB1/e35/CW381



SB10/e35/SY352



SB32/e35/CY351



SB3-1/e38/CY381



SB1-2/e35/CW351



SB4/e30/CU301



SB1/e35/CV381



SB1/e38/CV381



SB5/e30/CM251



SB7/e25/CG221



SB6/e30/CV301



SB9/e35/CU302



SB1-1/e40/CV401



SB2-2/e38/CT381



SB2-2/e35/CT381



SB2-3/e45/CU451



SB3-4-1/e30/CY302



SB2-1/e40/CU401



SB23/e45/CP454



SB2-1/e40/CP404



SB3-3/e30/CY301



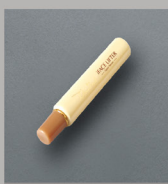
S2-2/e19/CX191



S1/e35/CX351



S1/e40/CF351



S2-2/e22/CG221



S2-2/e19/CG221



S1/e38/CX401



S14/e35/CK351



S16-2/e19/CD192



S1/e38/CF351



S2-5/e22/CF221



S1/e40/CX401



S14/e35/C C352



S1-1/e30/YTE-A



S1/e35/CF351



S6/e45/CX501



S14/e35/CC351



TP35/e35 御田二卡位式



S10-1/e16



S3-1/e35/CA352



SB7/e25/CX191



S1/e35/CF301



S6/e50/CX501



S14/e30/C C301



S1/e40/CO351



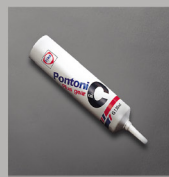
S1/e30/CF301



SB7/e25/CG221

# 軟管印刷區域尺寸圖

## Printing Area on Tube



S9-2/e40



S9-4/e40



S9-1/e40/CL401



S9-3/e40



S9-5/e40/CL403



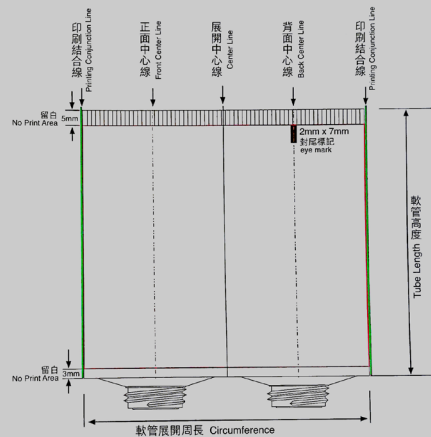
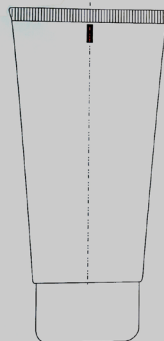
S9-4/e50



S13-2/e22/CG224



S13-1/e40/CL402

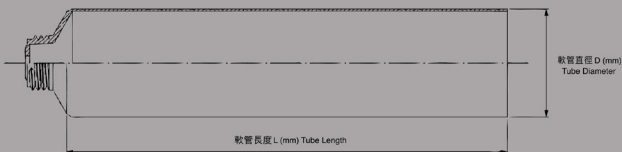


管口直徑 (mm) Diameter	正面中心距 (mm) Front Center Line	展開中心距 (mm) Central Line	背面中心距 (mm) Back Center Line	軟管展開周長 (mm) Circumference
13	10.00	20.00	30.00	40.00
16	12.40	24.80	37.20	49.60
19	14.65	29.30	43.95	58.50
22	16.75	33.50	50.25	67.00
25	19.15	38.30	57.45	76.60
30	23.00	46.00	69.00	92.00
35	27.00	54.00	81.00	108.00
38	29.25	58.50	87.75	117.00
40	31.00	62.00	93.00	124.00
45	34.50	69.00	103.50	138.00
48	37.50	75.00	112.50	150.00
50	38.50	77.00	115.50	154.00
60	46.50	93.00	139.50	186.00

- 生產後整體收縮約2.0% ;  
Product may shrink by 2.0% following production
- 管周印刷高預留1.5mm並疊量 ;  
1.5mm must be reserved for circumference printing
- 標準電版尺寸為2.0mm x 7.0mm，可按要求特別製作 ;  
Standard size for eye mark is 2.0mm x 7.0mm, other sizes are available on request
- 管肩不印刷留白3mm，管尾不印刷留白5mm，也可根據需要調整。  
No print area next to the tube shoulder is 3mm, no print area on the tube tail is 5mm, they can be adjusted according to the requirement.

# 軟管尺寸與容積參考

## Specifications and Capacities



容積 Capacity (ml)	圓管系列 Round Tube Series											橢圓管系列 Oval Tube Series									
	013	016	019	022	025	030	035	038	039	040	045	049	050	060	025	030	035	038	040	045	
3ml	45																				
5ml	61	45	40												59						
10ml		73	55	49											71						
15ml		101	75	65	55										82	68					
20ml			95	81	67	65									93	77					
25ml			115	95	78	65									104	84					
30ml				108	86	74									114	91	79				
35ml				122	100	81									124	99	85				
40ml					110	88	71								108	90	86				
45ml					120	96	77								123	103	96	89			
50ml					130	105	82	78	77						118	106	97				
60ml						120	95	88	87	85					126	117	107	90			
70ml							110	98	97	83					138	125	116	98			
80ml							120	109	107	103	86				135	124	108				
90ml							130	117	116	112	94				155	144	120				
100ml							142	127	125	120	105	94			170	144					
120ml								147	143	140	124	105	101								
150ml									170	166	140	124	121								
180ml										159	140	138	111								
200ml											173	150	148	120							
220ml												162	160	131							
240ml												172	170	141							
250ml													175	146							
300ml														165							
350ml														165							
400ml														210							

(1) 軟管直徑固定，長度可酌量伸減。

Tube diameter is set, length can be adjusted.

(2) 以上容量表僅供參考，可以根據客戶需求在一定範圍內調整。

Specifications are for reference only, and customer sizes are available.

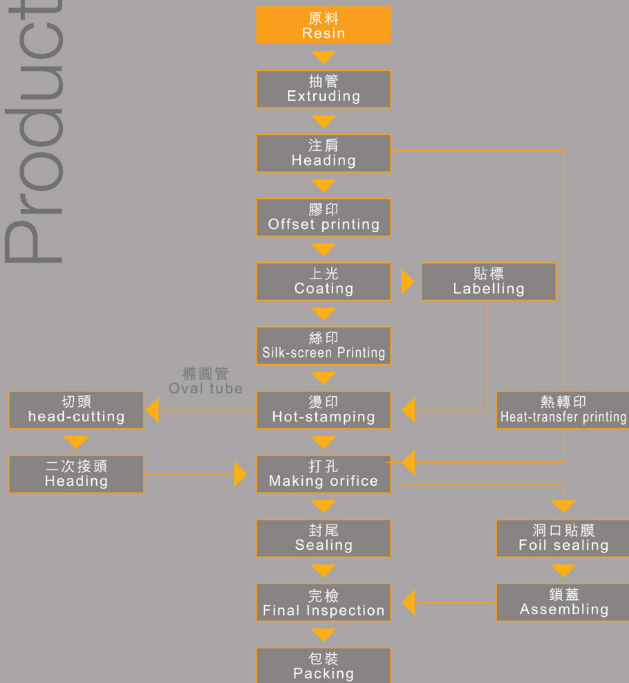
(3) 上表所列管長是封尾後測量的結果，如客戶自行封尾，管長需增加10-20mm。

Above tube length are the testing result after the sealing, if customer seals the tubes by himself, the tube length should increase 10-20mm.

# Production

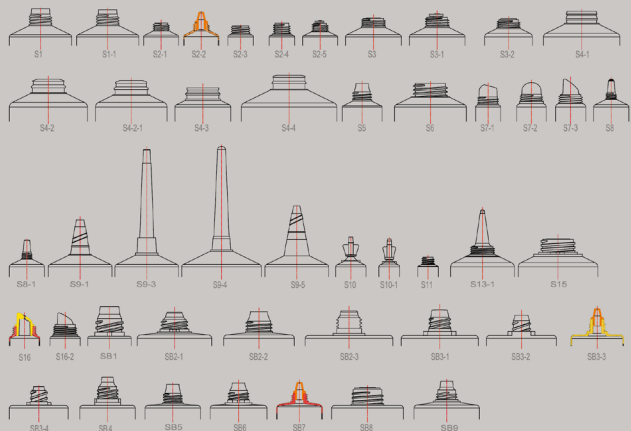
## 生產工藝流程

### Production Process



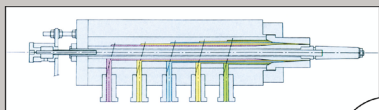
# 軟管螺紋頭圖

## Drawing of Head



# 五層塑料複合軟管結構示意圖

## Schematic of Five-layer Compound Tubing



特點：  
具有良好的氣體阻隔性能，能有效防止氧氣和異味的滲入及內容物變味和有效成分滲出。

Special features:  
Highly impermeable to gases. Materials inside the tubing will not be oxidized or contaminated by foul odors.

